



W. Winkler

Green transportation - automotive integration options in sustainable infrastructures and industries

Global/Local Innovations for Next Generation
Automobiles

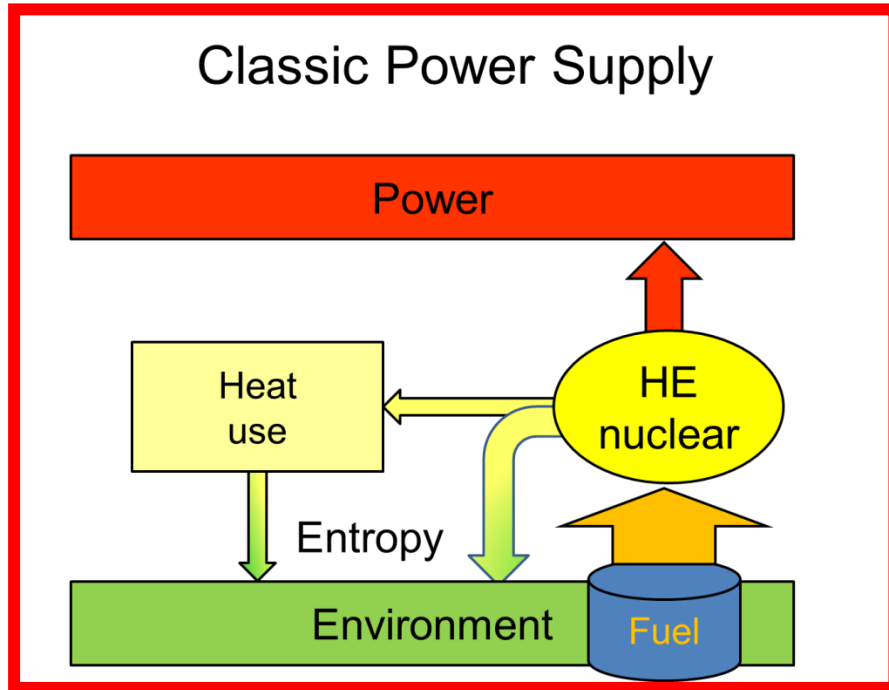
International Symposium 2015
October 27 – 29, 2015 in Sendai, Japan

- Technical requirements and background
- Integration in sustainable infrastructure
- Integration in sustainable industries
- Economic boundaries for sustainable development
- Conclusion and recommendations

- Technical requirements and background**

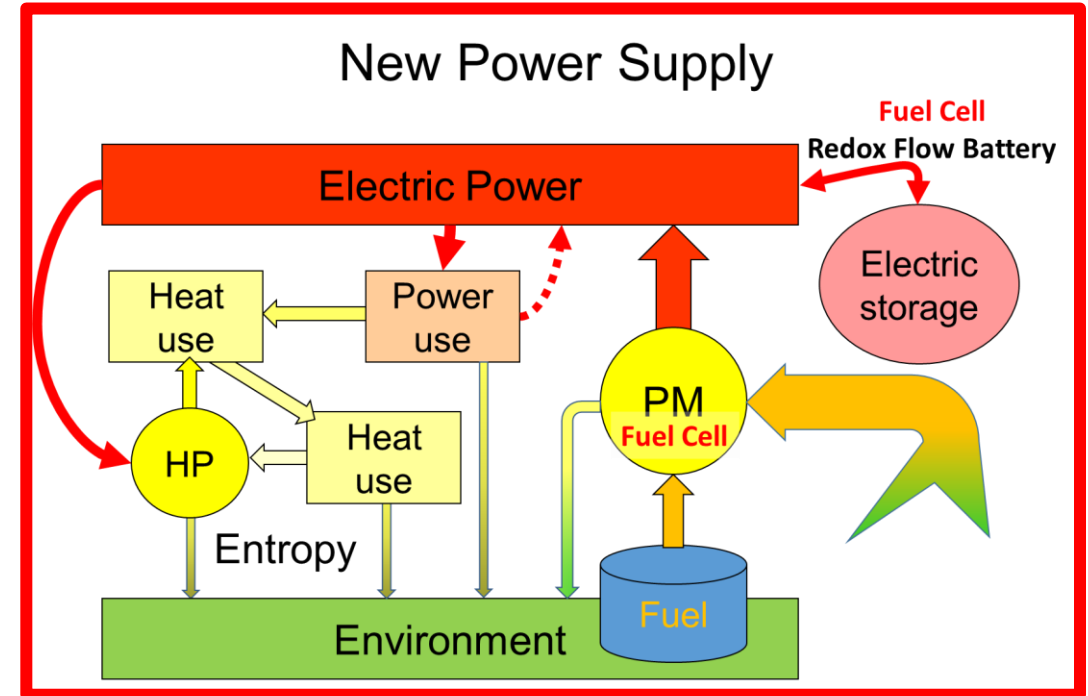
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Changing role of industry



- Combined heat and power
- Optimized heat generation
- Thermal processes

Substance \leftrightarrow heat

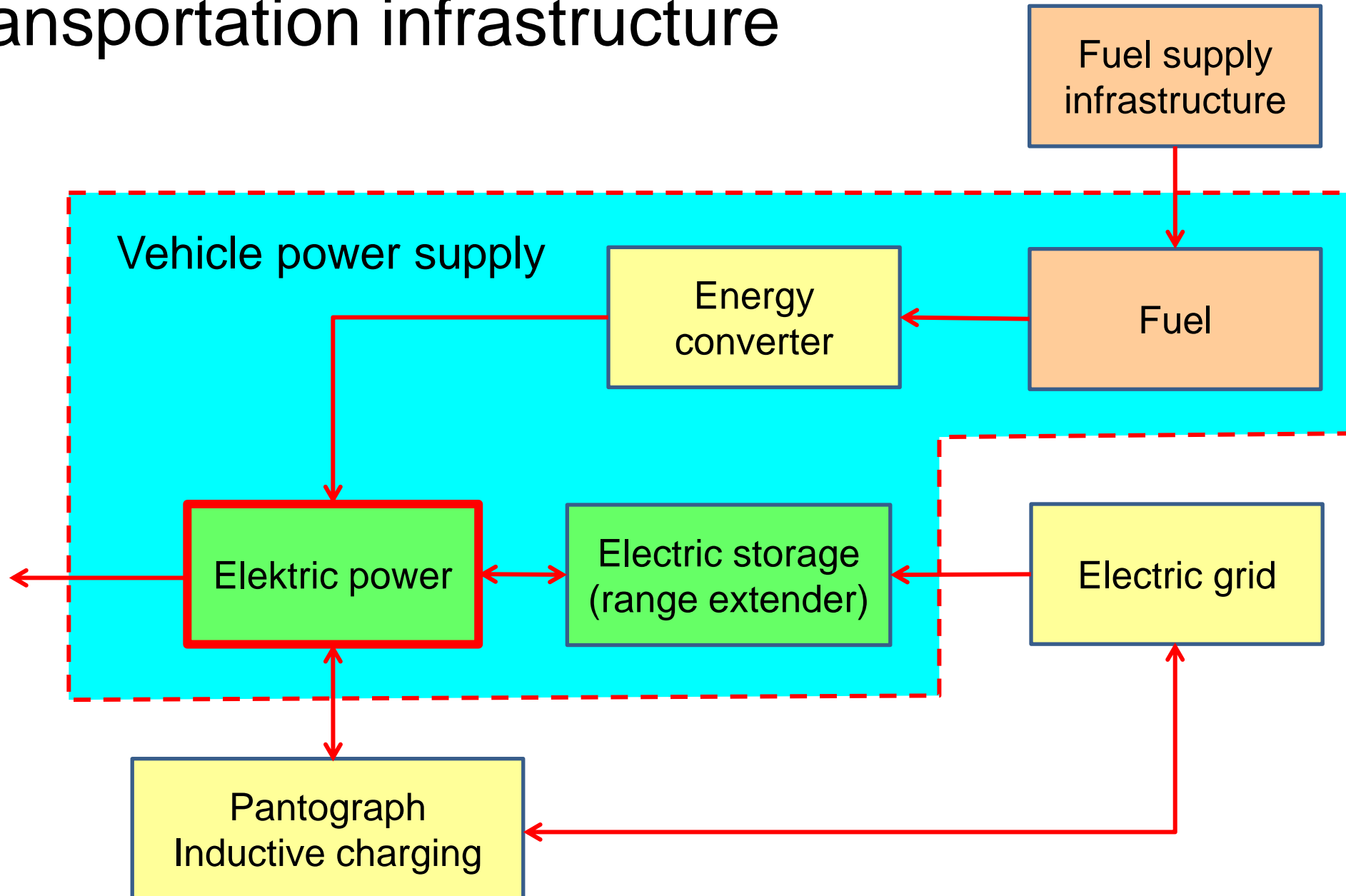


- Fluctuating operation
- Optimized heat management
- Electrochemical processes

Substance \leftrightarrow electricity

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Transportation infrastructure



Mobility solutions

**Urban (local)
mobility**

**Interurban
mobility**

**Intercontinent
al mobility**

**Bikes
Buses
Metro**

Fast trains

**Airplane
Ship**

Automotive market

**Integrated
concepts**

Energy infrastructure options for e-mobility

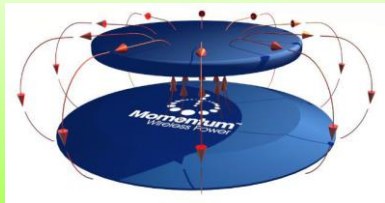
Grid connected
operation

Autonomous
operation

Pantograph



Inductive
Charging



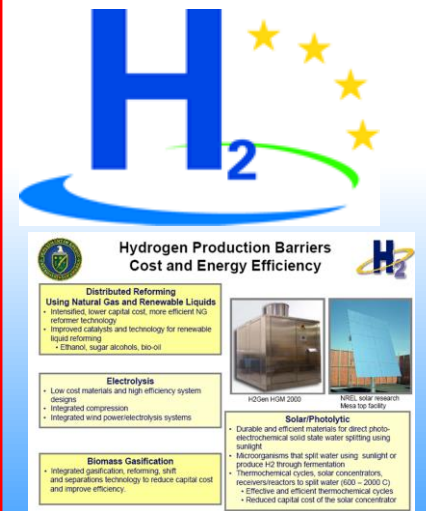
Battery



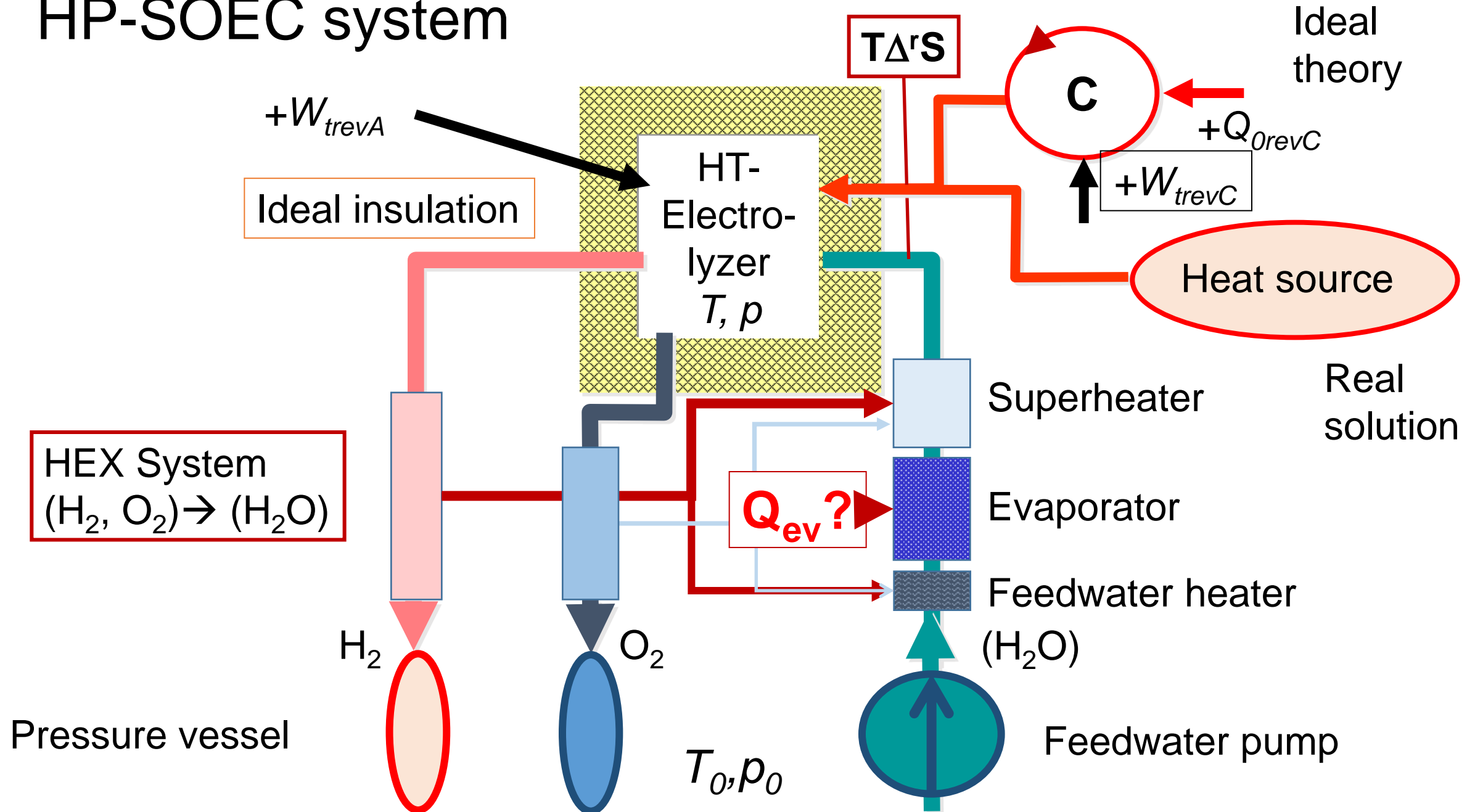
Hydrocarbons
Biofuels



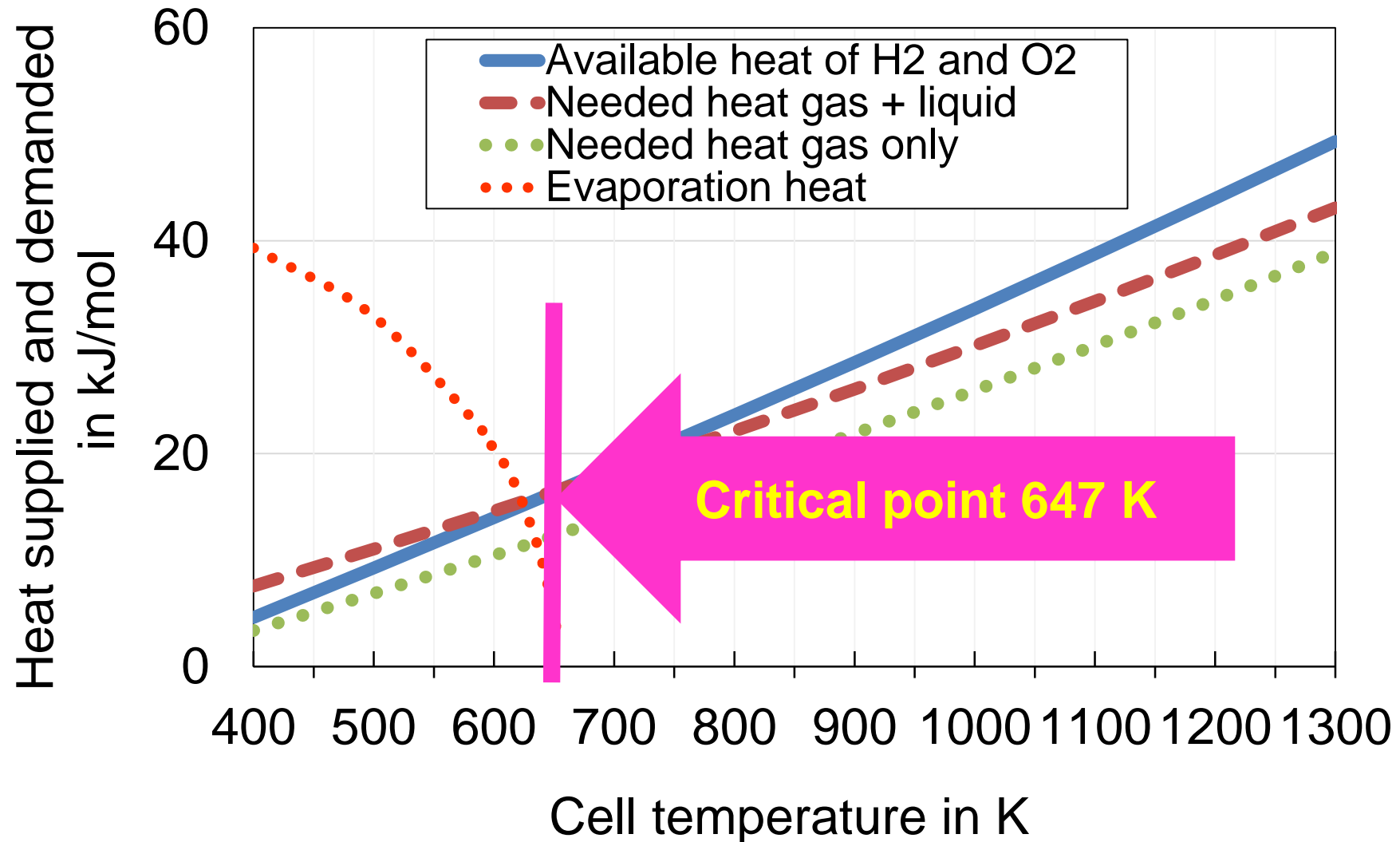
Hydrogen



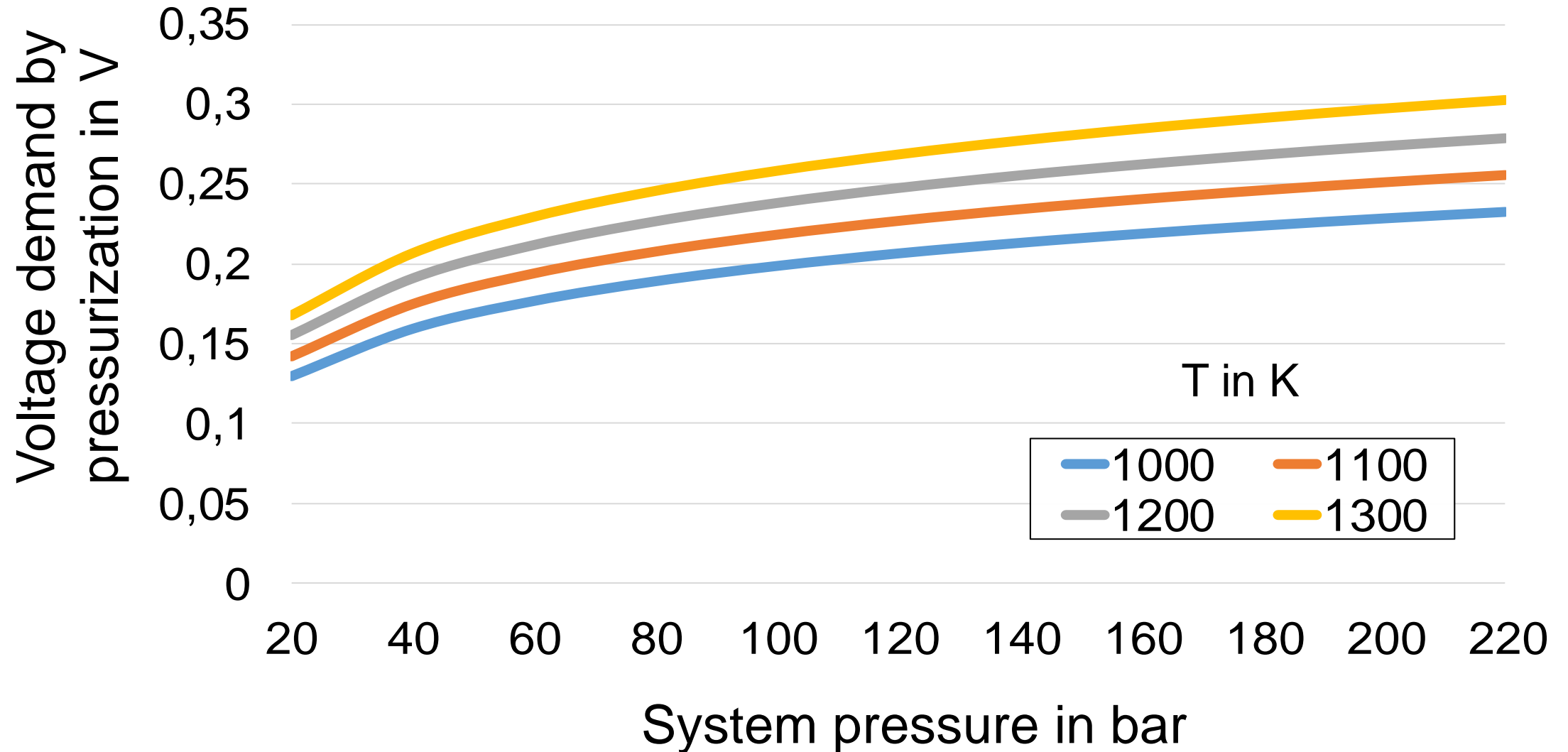
HP-SOEC system



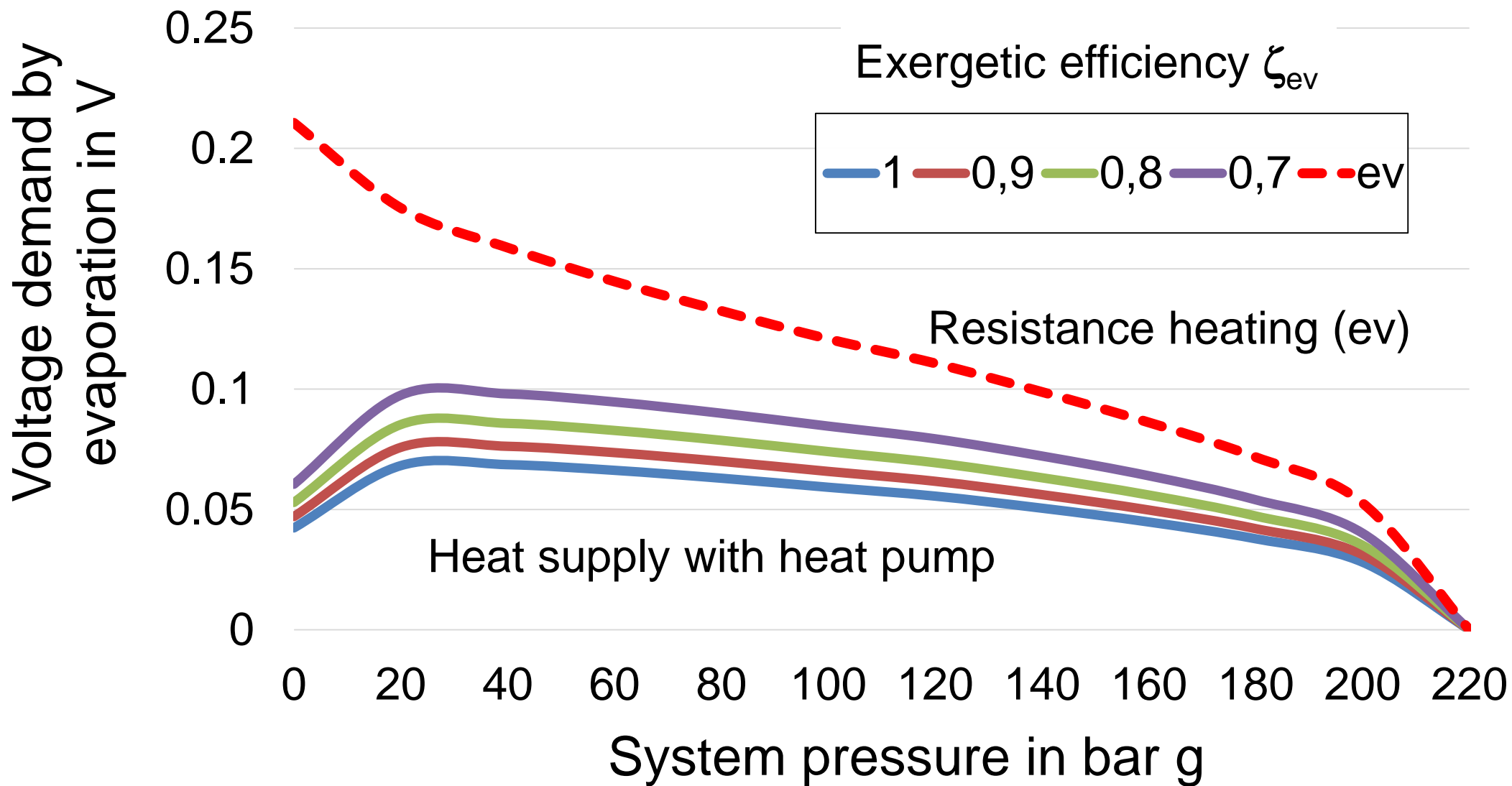
Heat recovery of electrolyzers



Nernst voltage increase by pressurization

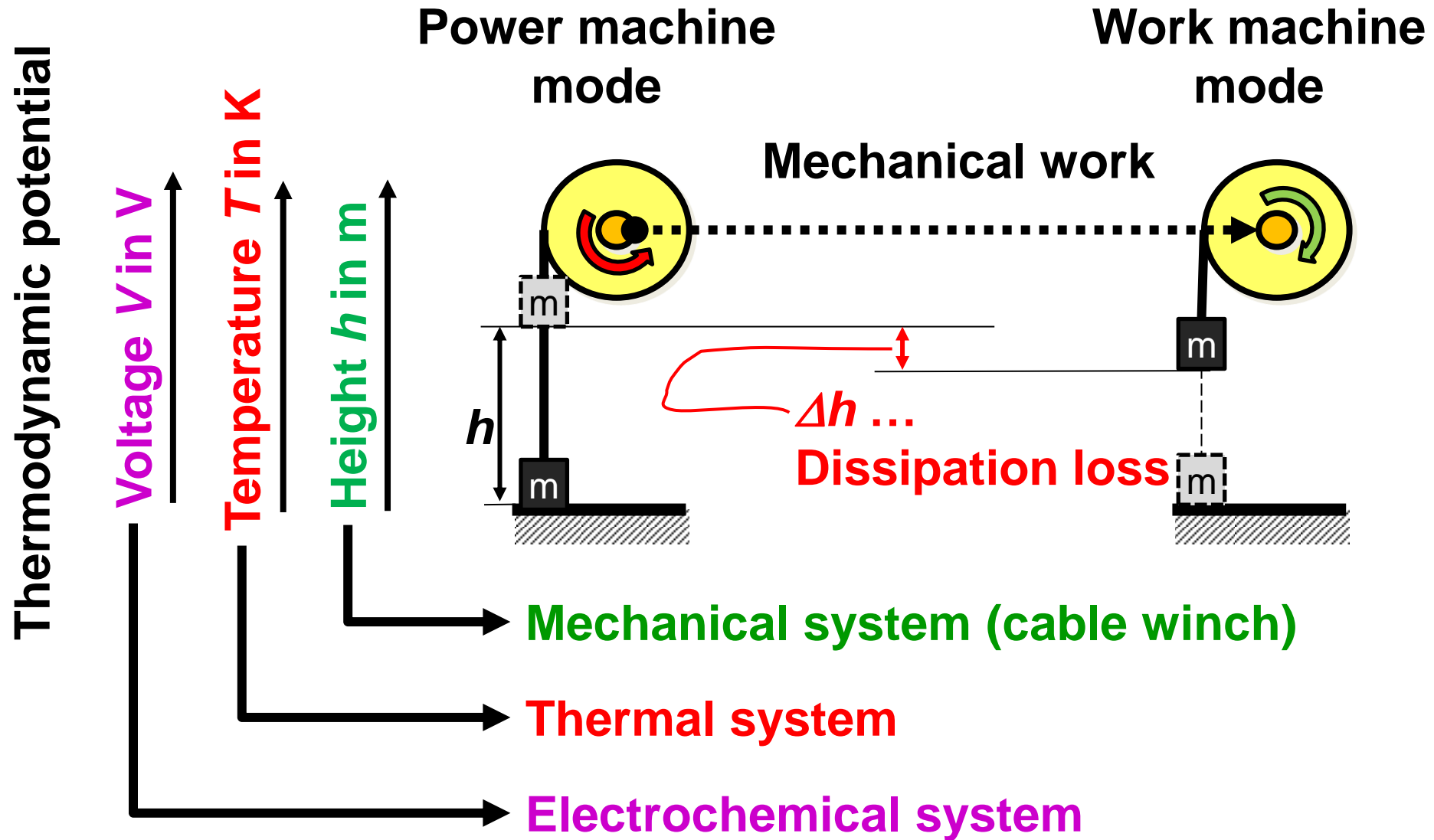


Evaporation heat supply influence on voltage

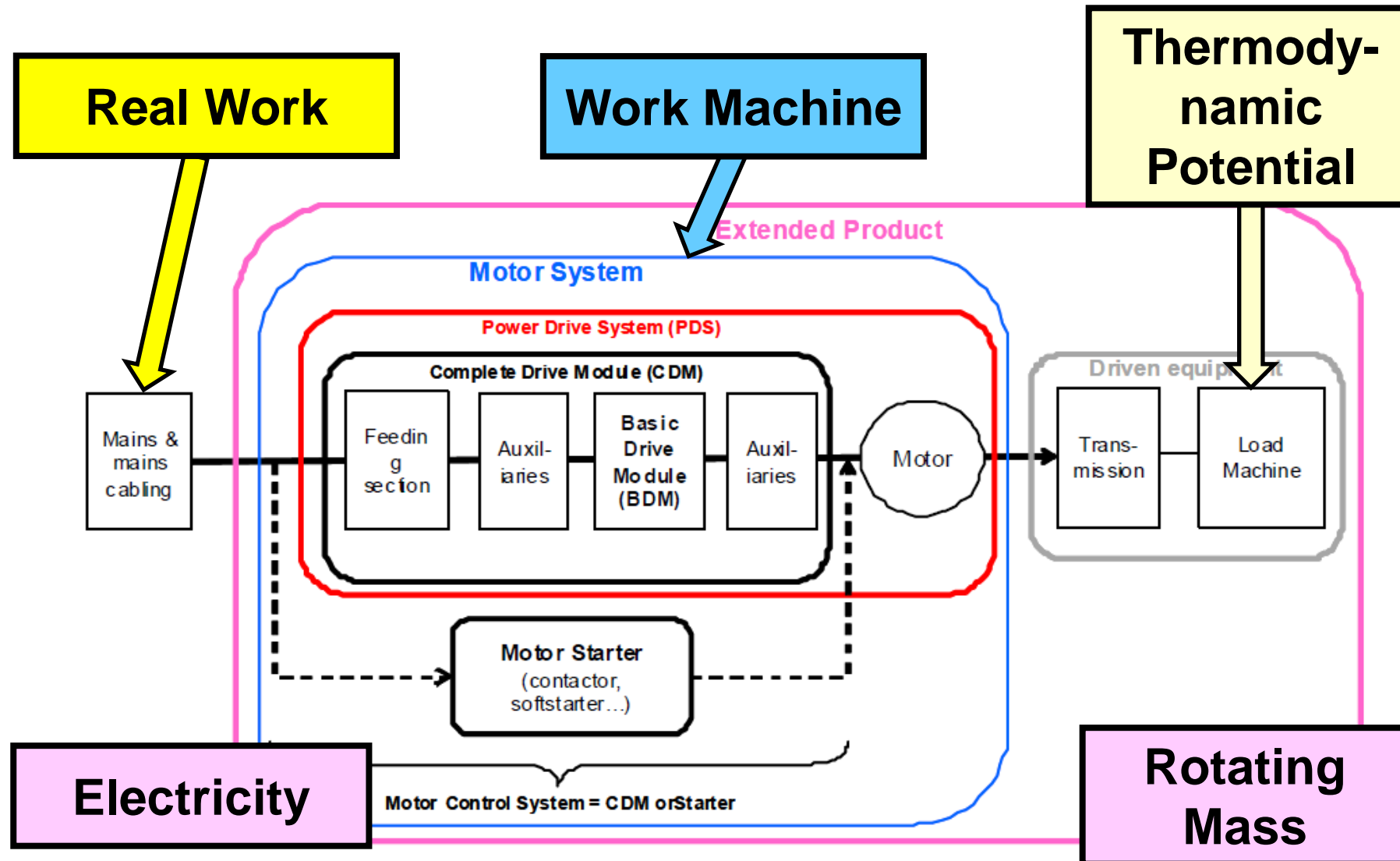


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Regenerative machines



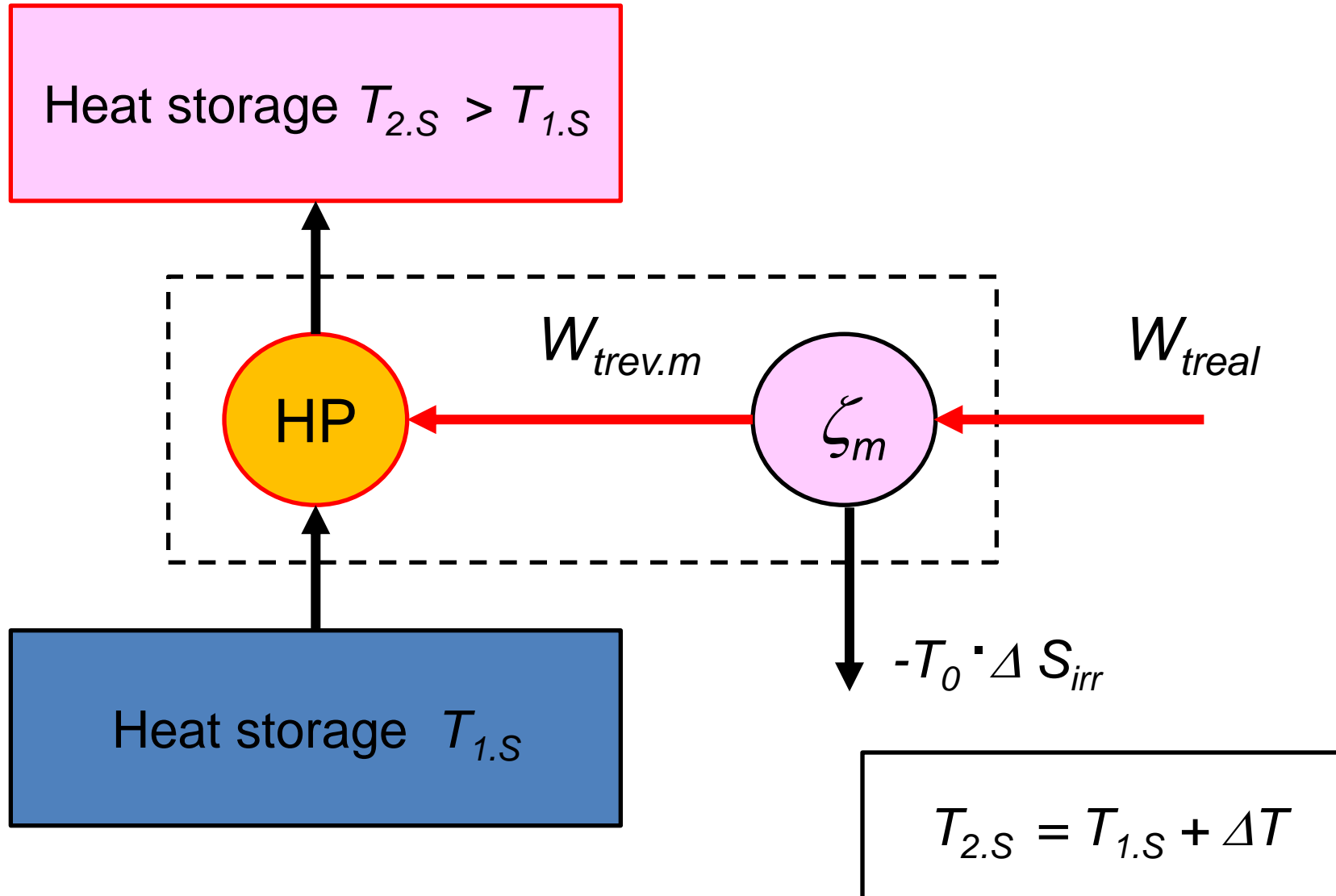
IEC ACEE and thermodynamic view of motor system



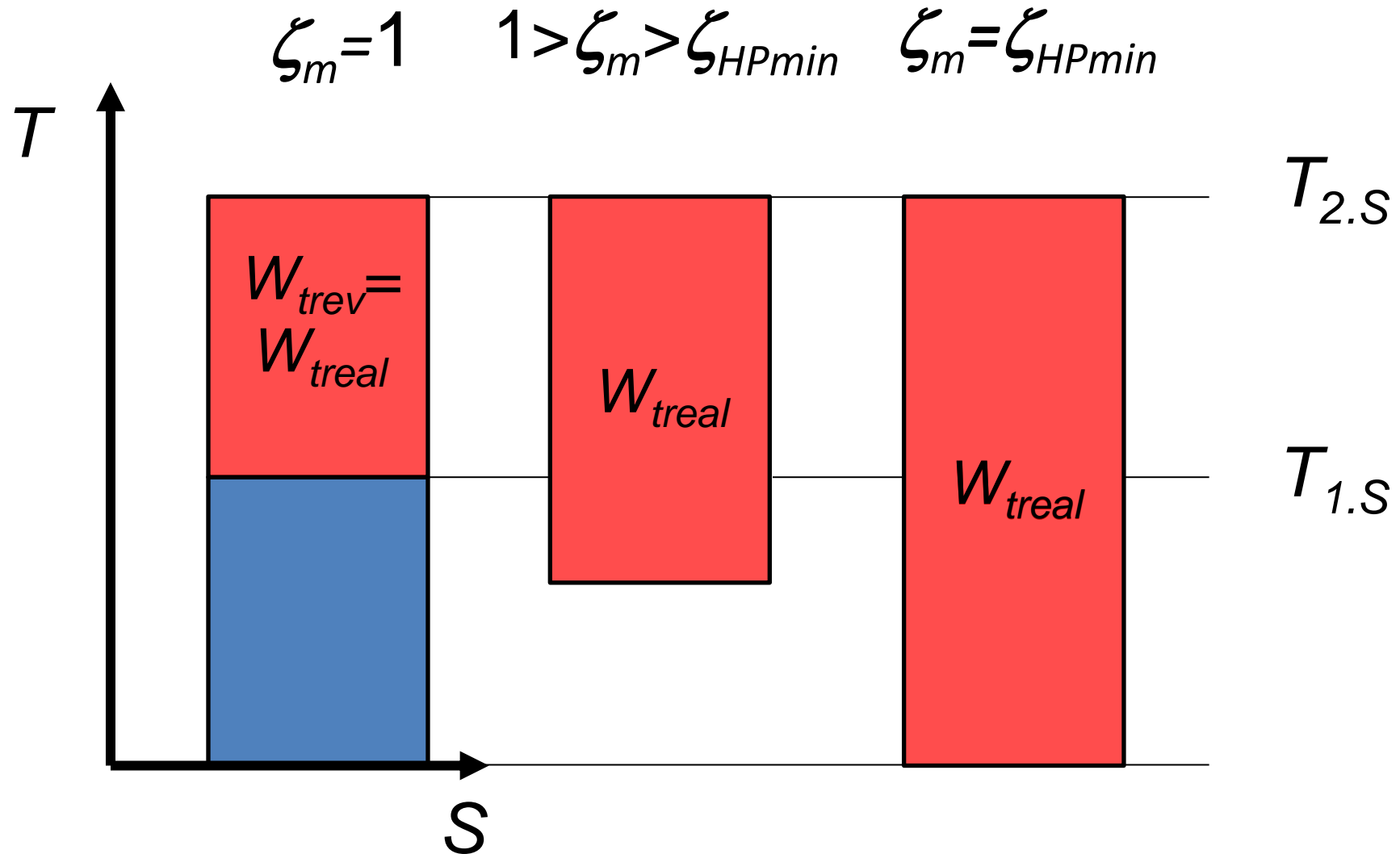
Reversible engineering solutions

Entropy Production by Temperature Differences	Heat Engines Heat Pumps
Generation of Mixing Entropy	Electrochemical Processes

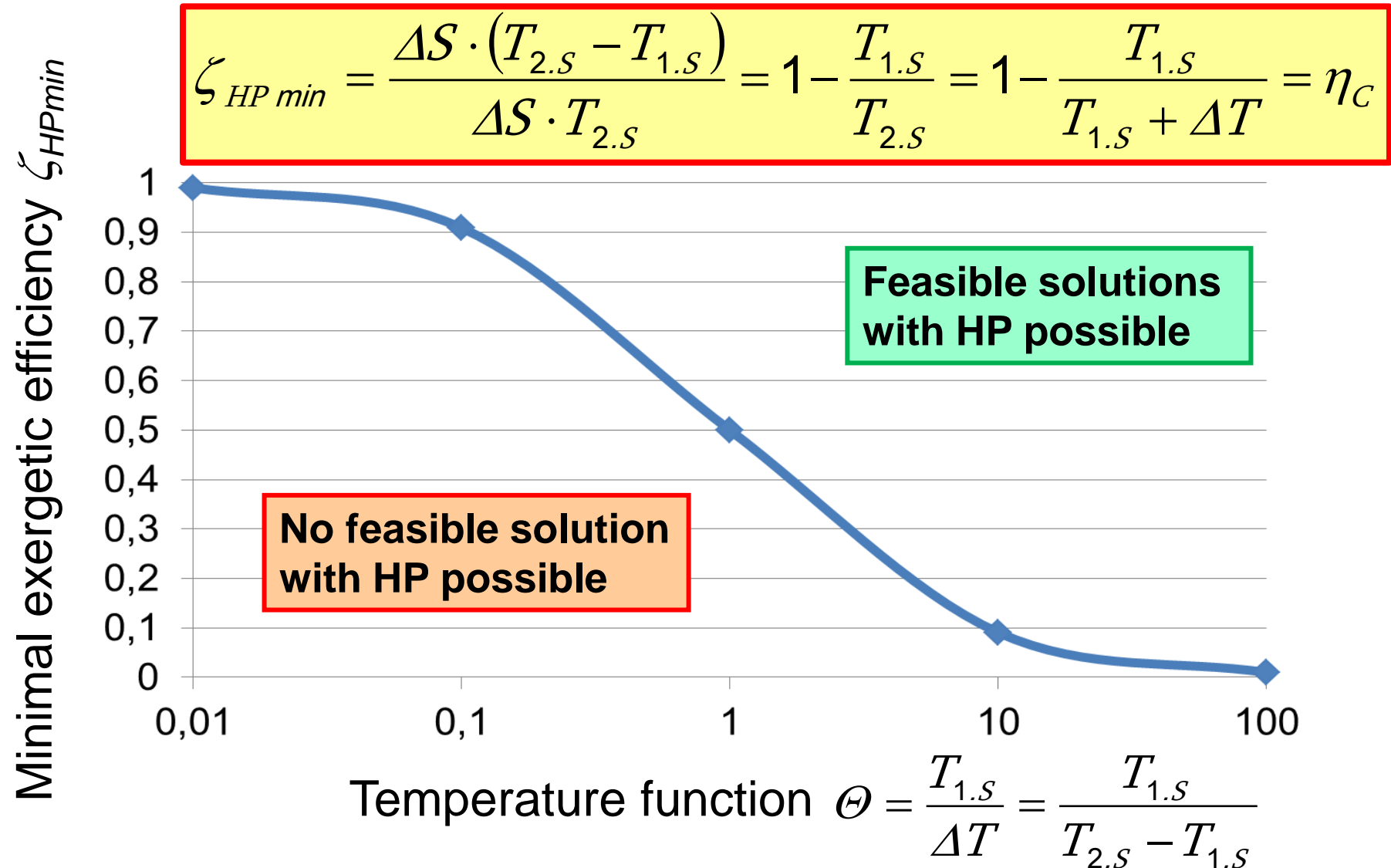
Real HP structure



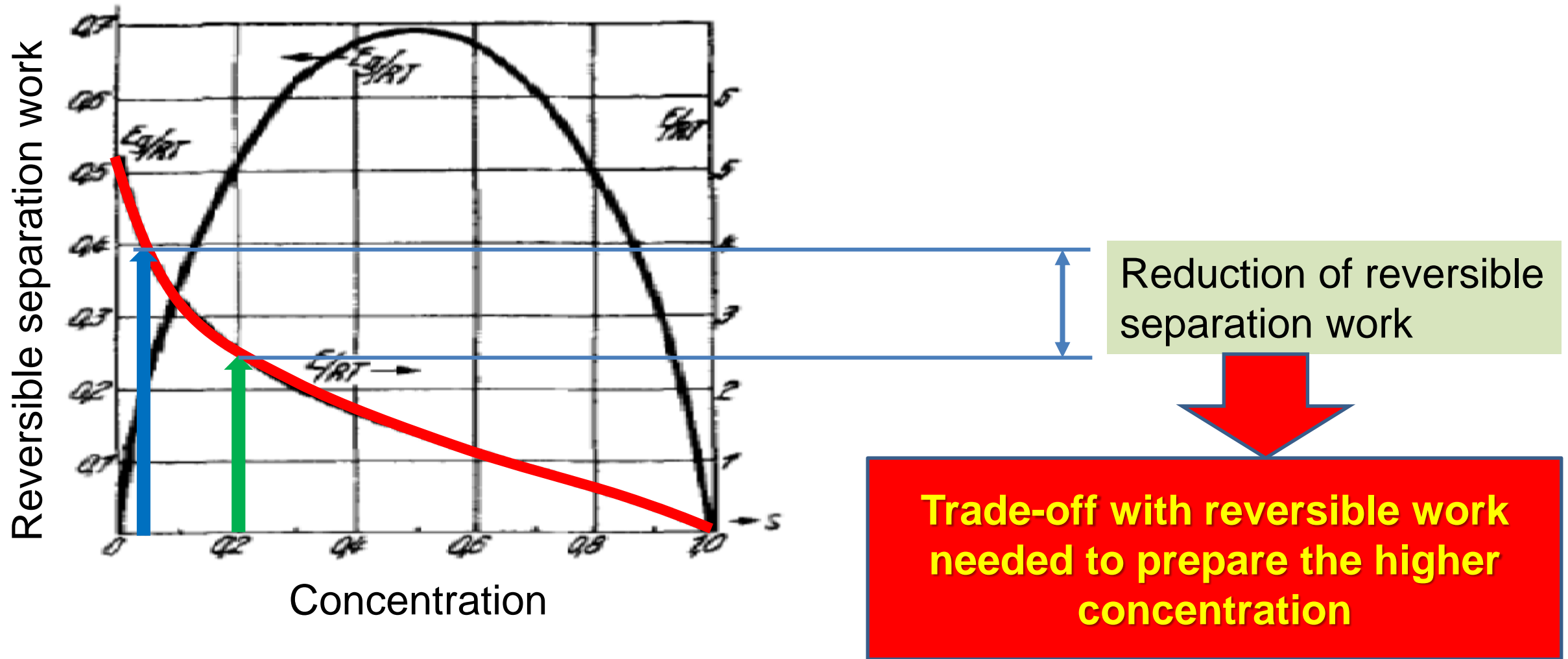
Exergetic efficiency and HP work



Feasibility chart of HP

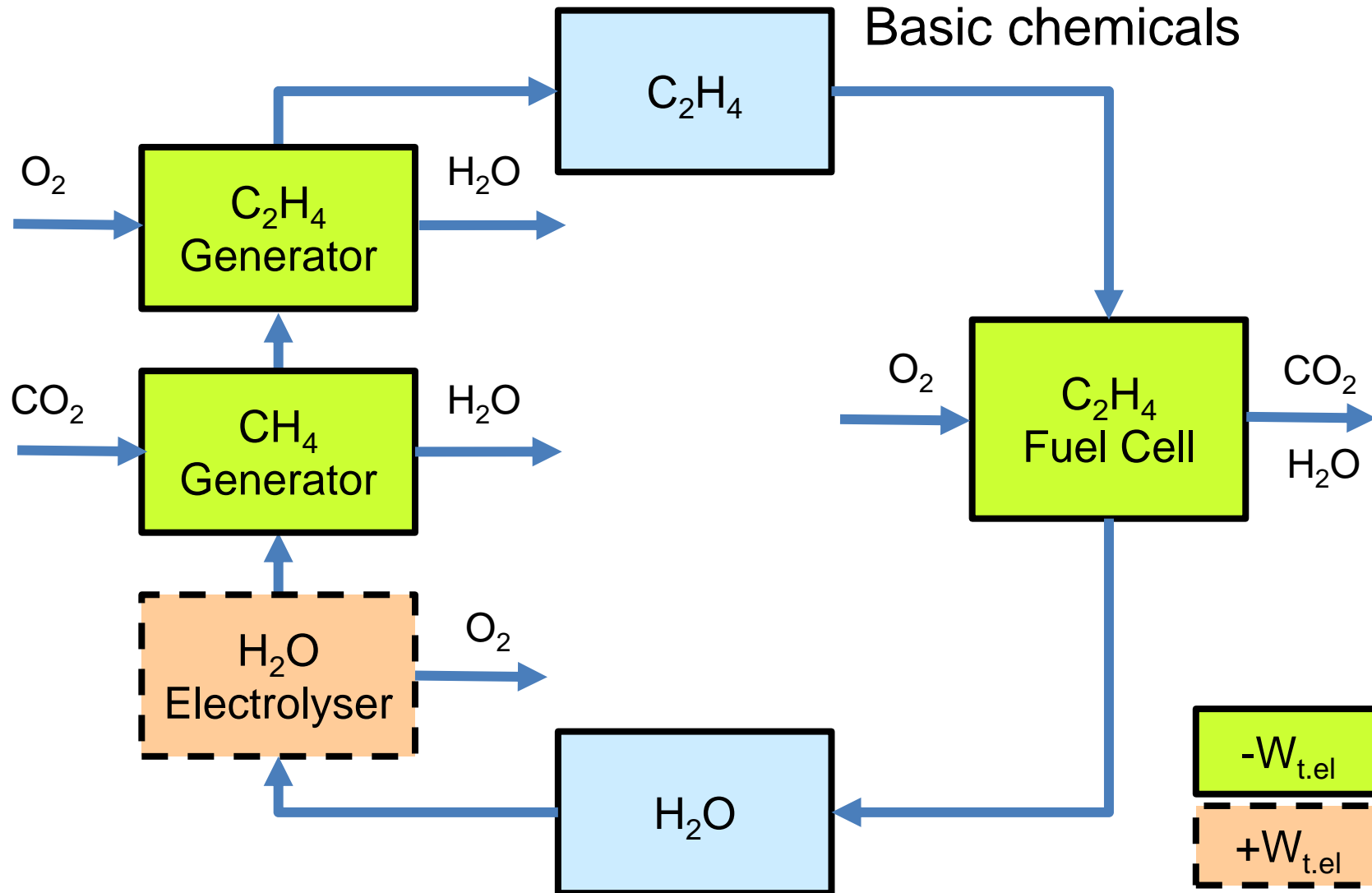


Background of Recycling

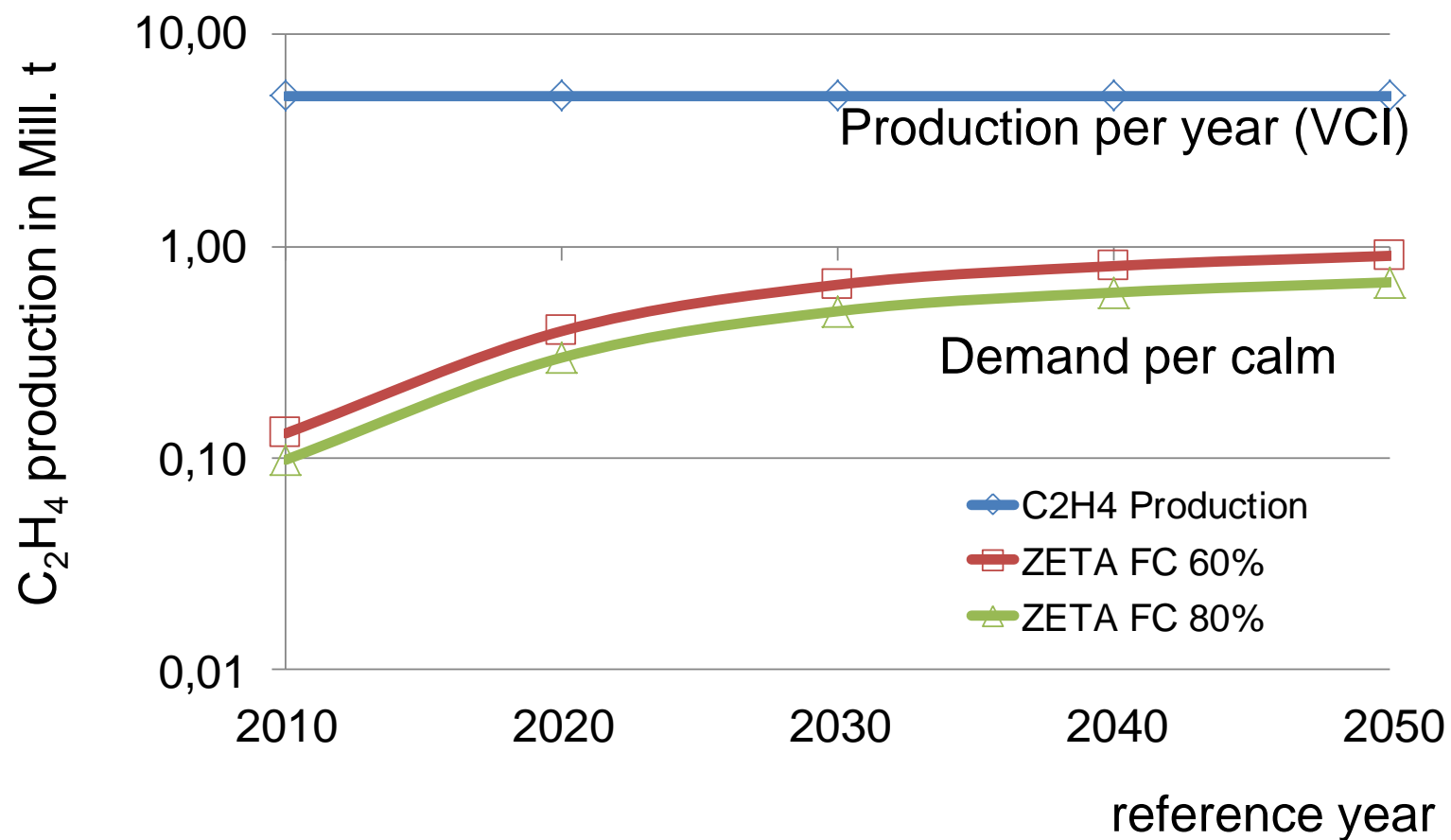


Source: F.G.: Houtermans. Über den Energieverbrauch bei der Isotopentrennung. Annalen. der Physik. 5. Folge. Band 40. 1941 p 493 - 508

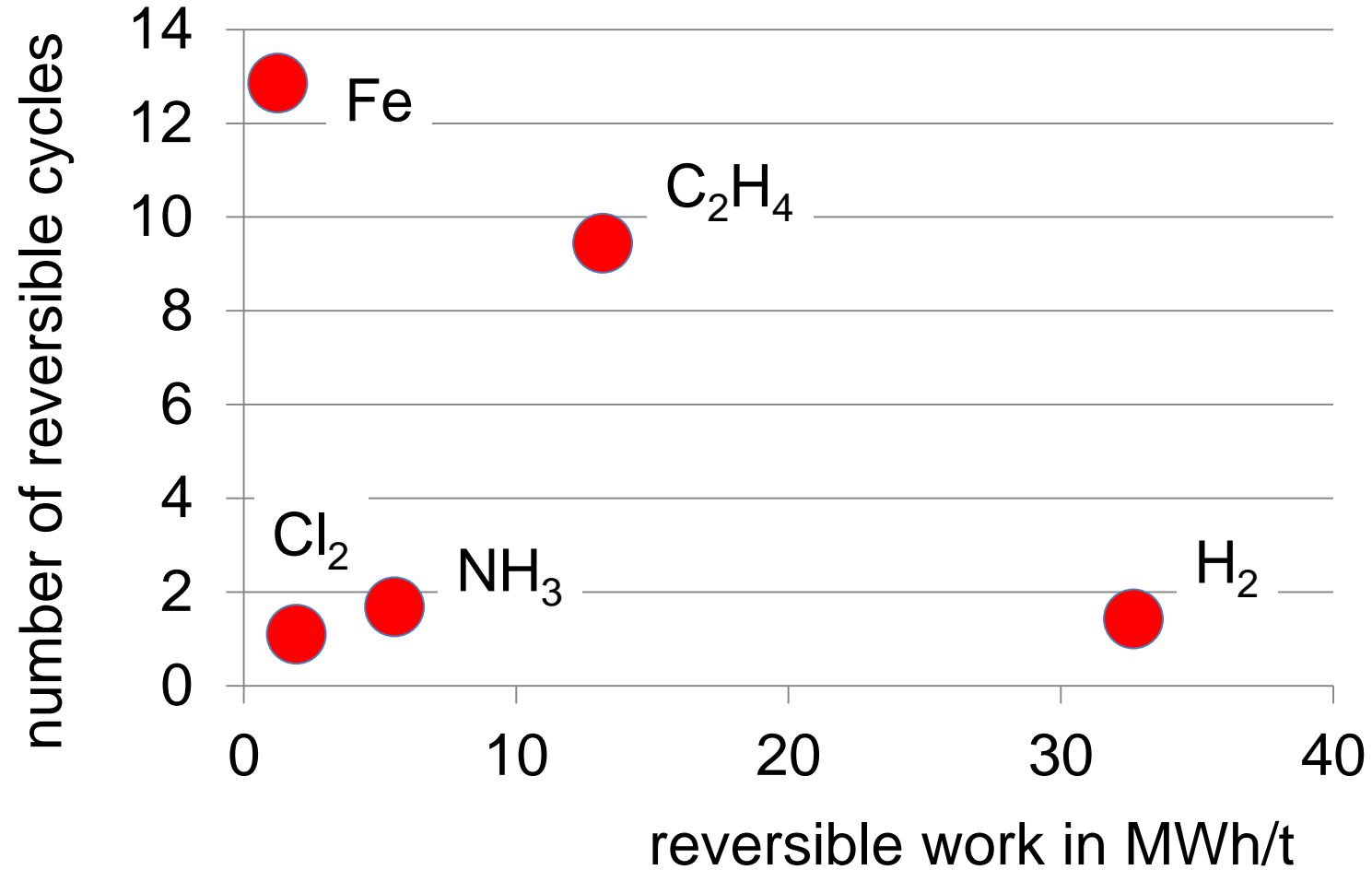
Industrial reverse process



C_2H_4 as storage for 10 days calm

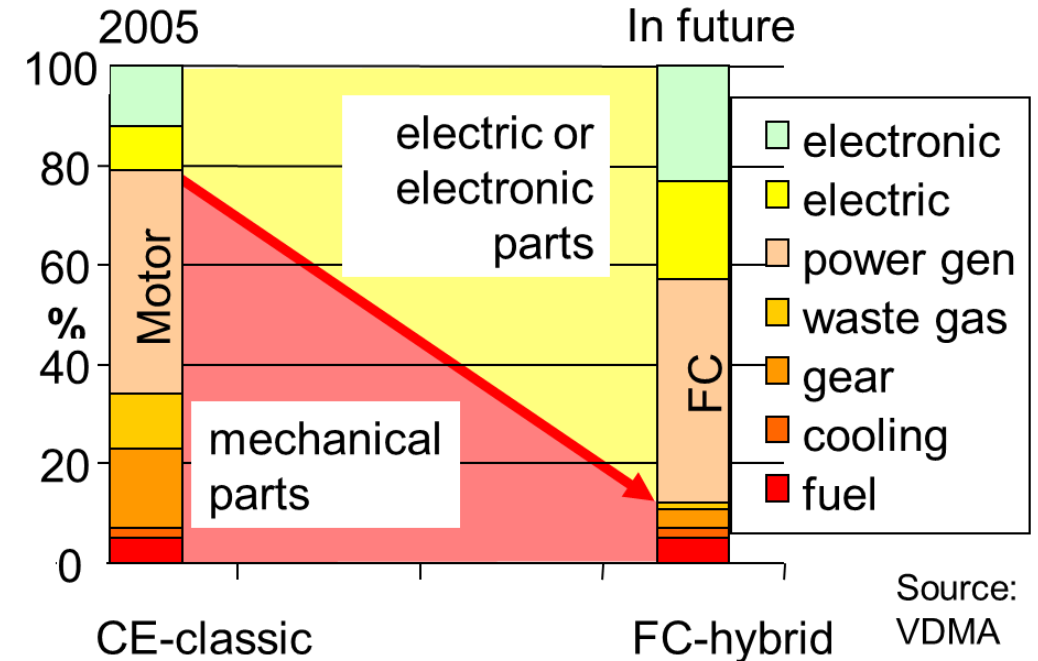
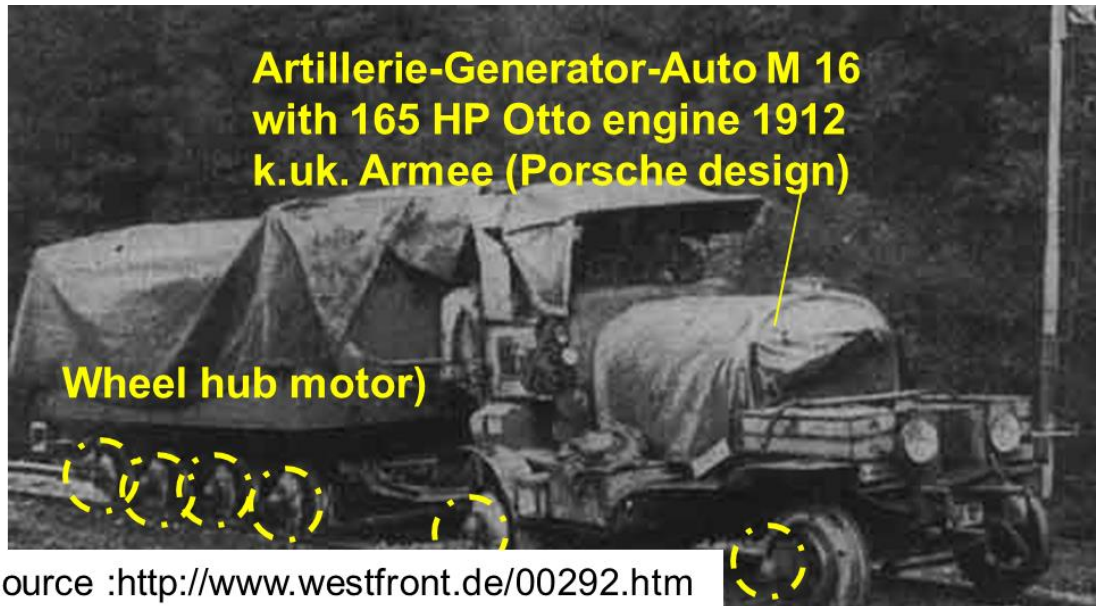
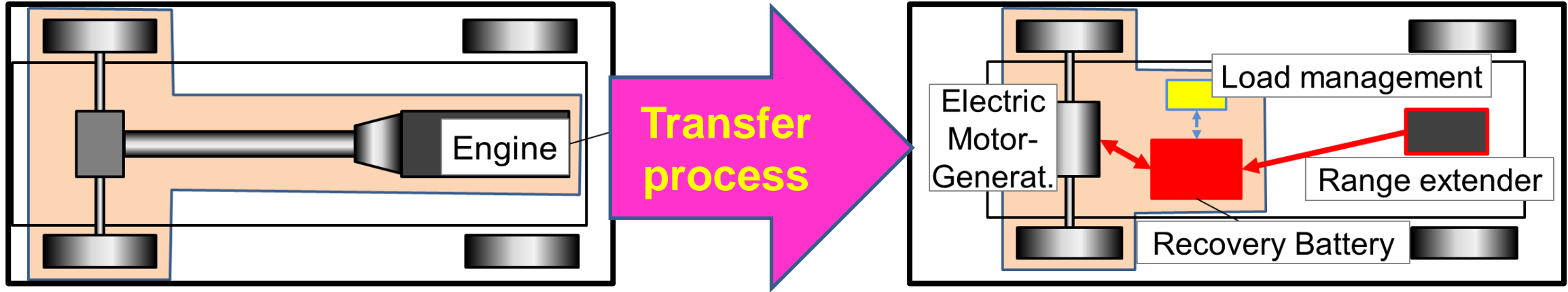


Industrial storage options for covering calms

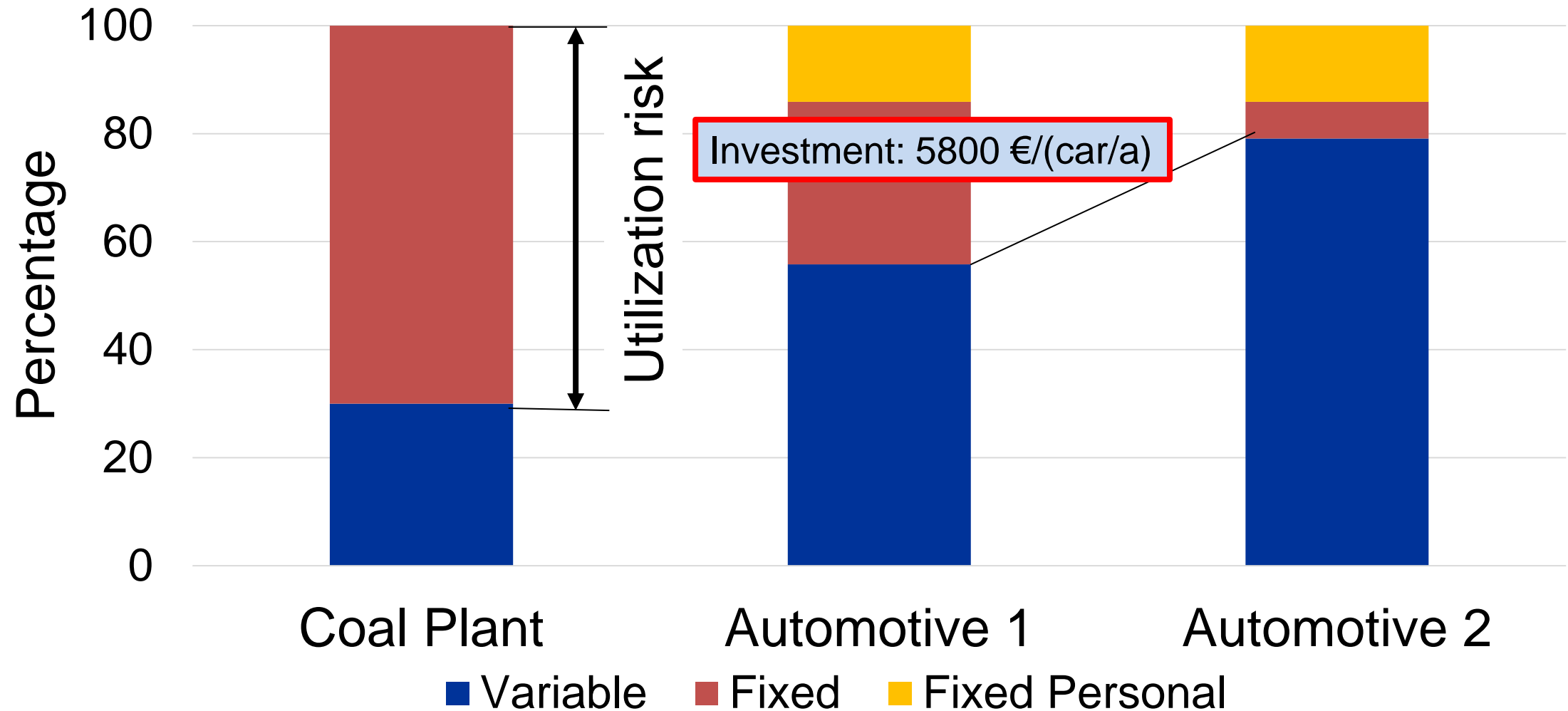


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Transition to full electric systems



Average cost structure in industry



Energy saving options for trucks

Engine

Variable valve actuation **1% - 2%**
Sequential turbo/downsizing → **5%**
Speed control (injection) → **5%**
Oil and water pump with variable speed **1% - 4%**
Controllable air compressor **3.5%**
Smart alternator, battery sensor electric accessory drive **2% - 10%**
Start/stop automatic **5% - 10%**
Dual fuel systems **10% - 20%**
Pneumatic booster: air hybrid → **4%**
Turbocompound (mechanical/electric) **4% - 7%**
Bottoming cycles/waste heat recovery (e.g. organic Rankine) **1.5% - 10%**

Drive train

Automated manual transmission **4% - 6%**
Full hybrid urban **15% - 30%**
Full hybrid long haul **4% - 10%**
Flywheel hybrid urban **15% - 22%**
Flywheel hybrid long haul **5% - 15%**
Hydraulic hybrid urban **12% - 25%**
Hydraulic hybrid long haul **Avg 12%**

Vehicle

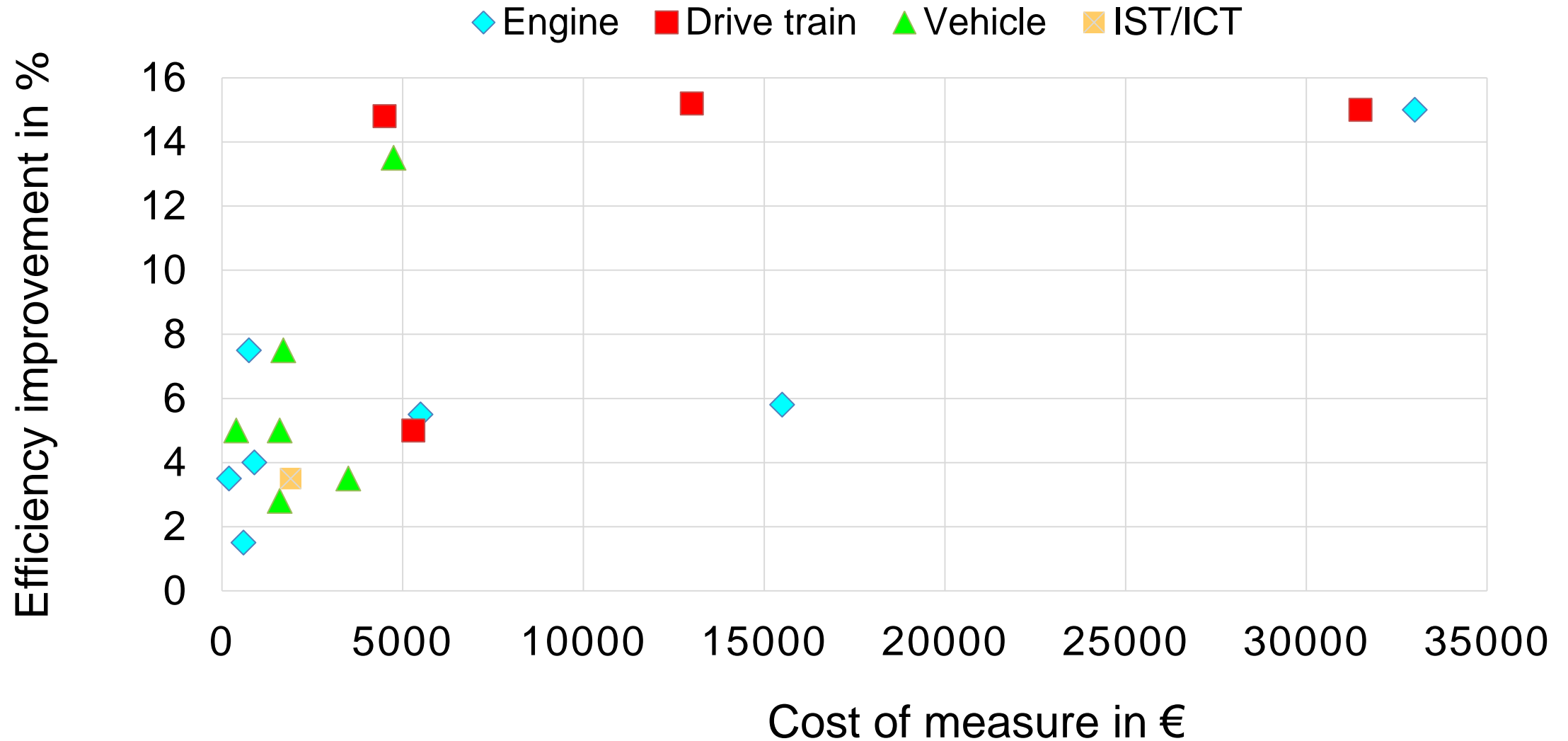
Low rolling resistance tyres **5%**
Aerodynamic fairings **0.5% - 5%**
Aerodynamic trailer/boat tail **12% - 15%**
Single wide tyres **5% - 10%**
Light-weight materials **2% - 5%**
Active aerodynamics → **5%**

IST/ITC

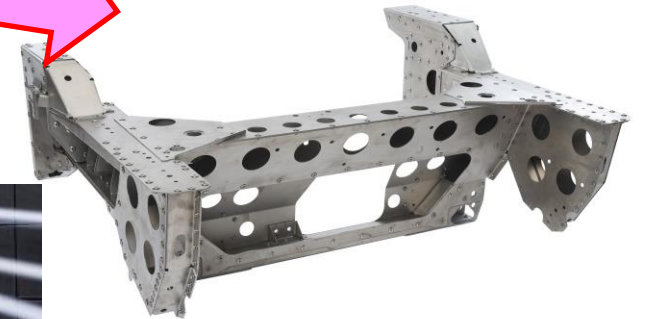
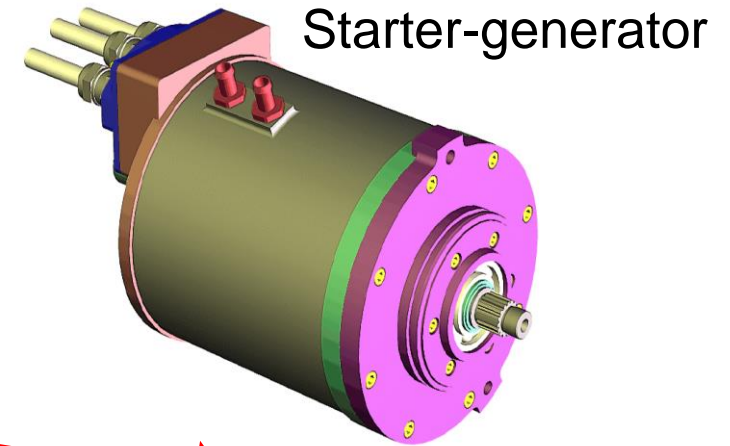
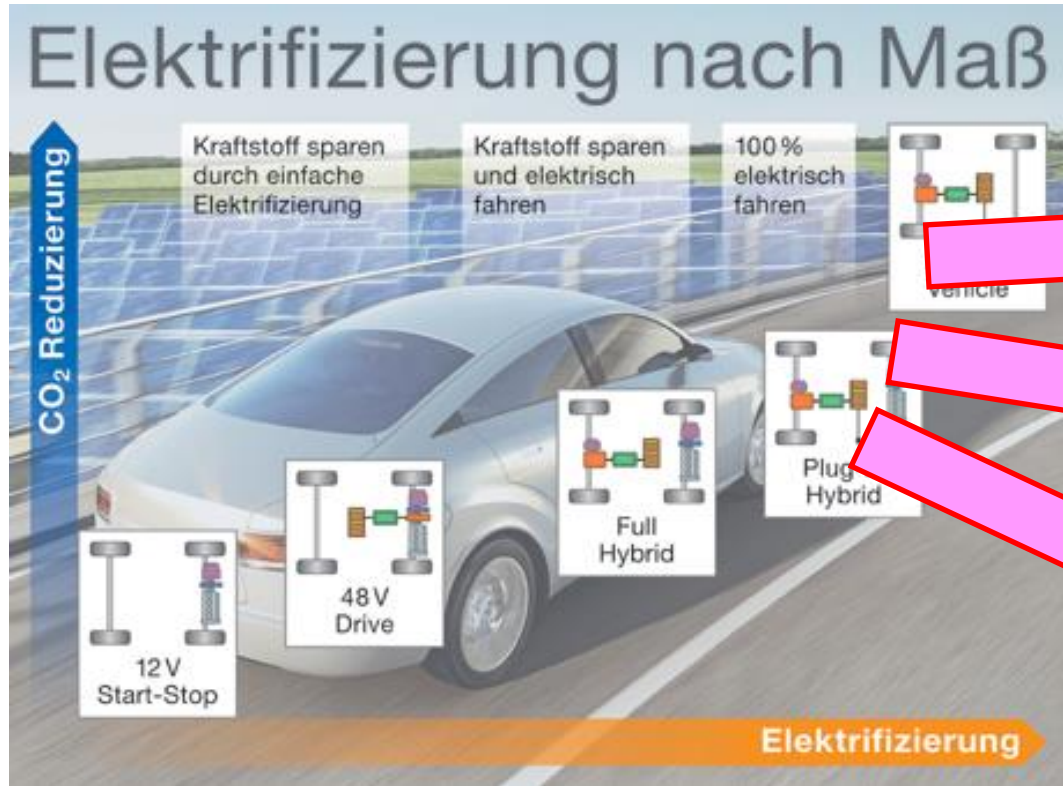
Predictive cruise control **2% - 5%**
Driver support system **5% - 10%**
Acceleration control → **6%**
Vehicle platooning → **20%**

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Efficiency improvement-cost relation (trucks)



Examples of the roadmap



Source: Bosch, Continental, Lotus, Mercedes

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Requirements

- Minimizing irreversible entropy is design rule
- General reversible structure is benchmark
- Energy recovery (system) & energy saving (component)
- Electrochemical-all electric process structure
- Lightweight design, minimizing of friction

Infrastructure

- Integration of automotive transport in general transportation
- Grid connected and autonomous operation can be combined to maximize flexibility
- Electrolyzers are key components in converting electricity in thermodynamic potential
- Pressurization of electrolyzers is an interesting option for HT electrolyzers

Industrial production

- Optimization of industrial production by reversible structures
- Recovery of electricity by motor/generators in industry
- Heat recovery with heat pumps in industrial processes
- Integration of industrial production in seasonal electricity storage
- Reversible separation work base for recycling strategies

Boundaries

- Industrial transition depends clearly on supply structure
- Evaluation of efficiency potential needs system approach
- Efficiency increase strategies show intelligent compromises between classical solutions to new concepts
- Prominent examples are starter-generator, light weight design, and aerodynamics

Acknowledgement

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Thank you

Questions?